

AGRO-INDUSTRIAL WASTE BASED GROWTH MEDIA OPTIMIZATION FOR BIOSURFACTANT PRODUCTION BY *ANEURINIBACILLUS MIGULANUS*

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ABSTRACT

The present work aimed to optimize a molasses and tuna-processing by-products based new economic medium for biosurfactant (BS) production by a promising strain of *Aneurinibacillus migulanus*. A culture medium based on a mixture of molasses and supernatants generated from tuna by-products supplemented with oligoelements solution was optimized using the mixture design methodology. Biosurfactant (BS) production and emulsification index (E24) were evaluated. Maximal BS of 2.95 g/l was obtained with a 95:5 (v:v) mixture of molasses and tuna by-product supernatant. However, higher level of E24 (62%) was recorded with medium containing the proportion 5:95 (v:v) of molasses and tuna by-product supernatant. The predicted responses from these mixture proportions were also validated experimentally. Interestingly, oligoelements supplements were not needed to prepare the culture medium. Molasses and tuna-by-product, non-conventional substrates, can be used efficiently for BS production by *A. migulanus*.

Keywords: Biosurfactant, *Aneurinibacillus migulanus*, Emulsification index, Molasses, Tuna-by-product

INTRODUCTION

Surfactants are amphipathic molecules with hydrophilic and hydrophobic regions. These molecules can reduce surface tension at the air-water interface between two immiscible liquids or between the solid-water interfaces. They can adsorb at interface of the system and decrease interfacial free energy (Yu and Huang, 2011). This characteristic confers excellent detergency, emulsifying, foaming and dispersing traits, making surfactant an interesting chemical for versatile process (Reis, et al., 2013). These components have applications in various industries such as petrochemical, oil, pharmacy, medical, cosmetics, food and pharmaceuticals (Babu et al., 1996; Banat et al., 2010; Makkar and Cameotra, 2002; Muthusamy et al., 2008; Soberón-Chávez et al., 2011). In 2008, the annual global production of surfactants was 13 million metric tons and it is expected that the average annual growth of the global surfactant market will be 4.5 % by 2018, resulting in revenues of more than US\$ 41 billion (Ashby et al., 2013). However, the currently used surfactants are generally chemically synthetic or derived from petroleum like alkylbenzene sulfonate, quaternary ammonium chloride, salt of long chain amine, sulfobetaine and polyoxyethylenated alkylphenol (Rosen and Kunjappu, 2012). These chemicals are often toxic and non-biodegradable, representing an additional source of contamination (Reis et al., 2013). For example, the introduction of surfactants into the soil environment, for the purposes of soil remediation, can lead to contamination concerns. Consequently, the toxicity of the surfactant and its potential degradation products needs to be carefully considered prior to its use (Van Hamme et al., 2006). In recent years, researchers are interested in microbial BS due to their diversity and their proprieties (lower toxicity, higher biodegradability, the ability to act in high temperatures, low pH and different salinity levels, higher foaming, etc.) (Reis, et al., 2013). BS have the ability to be synthesized by microorganisms with numerous potential applications in the environmental processing (crude oil recovery, heavy metal removal, etc.), in health care and in food-processing industries (Cameotra and Makkar, 2010). Consequently, BS are preferred to synthetic and chemical surfactants (Dehghan-Noudeh et al., 2009; Deleu and Paquot, 2004). Microbial BS are a structurally diverse group of surface active molecules including glycolipids, lipopeptides, phospholipids, fatty acids, neutral lipids, polymeric compounds, etc. (Reis et al., 2013). These molecules with hydrophobic and hydrophilic parts are either anionic, cationic or neutral. The hydrophobic part, which is less soluble in water, is based on long-chain fatty acids, hydroxy fatty acids or α -alcyl- β -hydroxy-

fatty acids. The hydrophilic portion, which is more soluble in water, can be a carbohydrate, amino acid, cyclic peptide, phosphate, carboxylic acid or alcohol (Chayabutra et al., 2001; Chen et al., 2007; Volchenko et al., 2007). These molecules reduce surface and interfacial tensions in both aqueous solutions and hydrocarbon mixtures, which makes them potential candidates in various sectors as cited above such as the bioremediation processes (enhance oil recovery from wells, reduce the heavy oil viscosity, clean oil storage tanks, increase flow through pipelines, stabilize fuel water-oil emulsions, etc.) (Mulligan, 2005). A wide variety of microorganisms (*Pseudomonas aeruginosa*, *Bacillus sphaericus*, *Staphylococcus sp*, *Arthrobacter*, etc.) can produce BS using various substrates including sugars, alkanes and wastes such as frying oils, distillery, curd whey by-products (Elazzazy et al., 2014; Geys et al., 2014; Dubey and Juwarkar, 2001). Nevertheless BS have shown their potential applications, their use is limited because of the lack of cost effective production processes (Reis, et al., 2013). Generally, the BS production costs can be reduced through process optimization of various control factors such as the culture medium composition or/and the growth conditions including limiting nutrients, the trace elements, the addition of inducer, pH, temperature, etc. (Elazzazy et al., 2014). In the context, many studies have been conducted in order to improve the microbial genetics, the production process and the commercial applications of BS (Kuyukina et al., 2001). The nature and the productivity of BS by microorganisms are controlled mainly by the carbon source used during culture. In order to reduce the production cost, the use of cheaper carbon source is needed. In this perspective, many waste materials such as corn oil, molasses, whey and lipids have been used as substrates for BS production (Joshi et al., 2008; Makkar and Cameotra, 1997; Mukherjee et al., 2006; Ramani et al., 2012; Rocha-e-Silva et al., 2014; Santos et al., 2013). However, no studies have examined the feasibility of using tuna processing waste in the formulation of microbial growth media for BS production. In this context, molasses and tuna-by-product based-growth media supplemented with oligoelements were optimized for BS production by *A. migulanus* using mixture design methodology.

MATERIAL AND METHODS

Tuna by-products sampling, characterisation and treatment

Tuna (*Thunnus thynnus*) by-product (heads, viscera, skin, some muscle tissue and bones) were collected from fish processing industry located in Sfax region

(Tunisia). Samples were grinded with a grinder, mixed with water (500 g.L⁻¹) and heated at 100°C for 20 min. After heat pre-treatment, insoluble material was removed by centrifugation (10000 rpm for 30 min). The obtained supernatant was stored at -20°C until use. Supernatant was subject to characterisation according to the AOAC methods (AOAC, 1990), water content was quantified by drying samples at 100°C, lipid by Soxhlet extraction, nitrogen by Kjeldahl procedure, and ash by incineration in a muffle furnace at 550°C. Protein content was calculated using a rate of 6.25% nitrogen to protein (AOAC, 1990).

Molasses sampling and characterisation

Molasses were sampled from the sugar refining industry (Tunisian Society of Sugar Beja, Tunisia) and stored at 4°C until use. Sample was subject to chemical characterisation as described in the AOAC methods (AOAC, 1990).

Microbial strain and culture conditions

A. migulanus NCTC TSA 7092 was used throughout this study. *A. migulanus* was maintained at 4°C on Luria Broth (LB) solid medium (10 g.L⁻¹ tryptone, 5 g.L⁻¹ yeast extract, 10 g L⁻¹ NaCl and 15 g.L⁻¹ agar, pH 7.0) and inoculum preparation was conducted in Erlenmeyer flask containing 50 mL of liquid LB medium (the flask was sterilized at 121°C for 20 min and incubated at 30°C overnight on a rotary shaker at 200 rpm).

Microbial growth was studied in media based on molasses solution (34.5 g.L⁻¹), supernatant generated by boiling tuna by-product and oligoelements solution (composed of in g.L⁻¹: KH₂PO₄, 1; K₂HPO₄, 1; MgSO₄, 7H₂O, 0.2; CaCl₂, 2H₂O, 0.02 and FeCl₃, 6H₂O, 0.05). Experiments were conducted in 500 mL Erlenmeyer flasks each containing 100 mL of medium. The initial pH of the medium was adjusted to 7.0. Then, culture media were sterilised at 121°C for 20 min. Flasks were inoculated with 4% (v/v) of the inoculum and growth was performed for 72 hours under the same conditions used to prepare the inoculum.

Emulsification index (E24)

Emulsification assays of the BS were performed using the method described by Cooper and Goldenberg (1987). The emulsification activity of the supernatant was measured by adding 3 mL petroleum ether to 3 mL of the culture supernatant in a test tube, vortexing for 2 min, and then leaving it to settle for 24 h. E24 was estimated as the height of the emulsion layer, divided by the total height, multiplied by 100.

Biosurfactant determination

BS was extracted from the culture medium after cell removal by centrifugation at 8500 rpm for 10 min at 4°C. The supernatant pH was adjusted to 2.0 with 1.0 N HCl solution. Pellet thus precipitated was collected by centrifugation (8500 rpm for 20 min at 4°C). The precipitate was then re-dissolved in distilled water and collected by centrifugation (8000 rpm for 45 min at 4 °C). The operation was repeated twice. The yield of isolated BS was expressed in g.L⁻¹ (Chander et al., 2012).

Experimental design and statistical analysis

The Design-Expert (7.0) Software (Stat-Ease Inc., USA) was used to determine the optimum proportions of culture medium formulation. The mixture components consisted of volume of molasses (X₁), volume of tuna by-product supernatant (X₂) and volume of oligoelements solution (X₃). All components had the same range, between 0 and 1. Components proportions were expressed as ratios of each compound volume to the mixture (sum X₁+X₂+X₃ = 1). These three components levels were used to investigate their effect on BS production and E24. The design-expert software generated 15 runs for each culture medium and responses (BS production and E24) were determined experimentally for each one.

The regression models of responses (BS production and E24) were established through second order polynomial equation and were presented as follows (Eq. 1):

$$Y = b_1X_1 + b_2X_2 + b_3X_3 + b_{12}X_1 X_2 + b_{13} X_1 X_3 + b_{23}X_2 X_3 + b_{123}X_1 X_2X_3 \quad (1)$$

Where Y is the response (BS production and E24), X₁, X₂ and X₃ were the levels of variables (molasses, tuna by-product supernatant and oligoelements, respectively), b₁, b₂, b₃ were coefficients of linear term and b₁₂, b₁₃, b₂₃, b₁₂₃ were the interaction coefficients.

The statistical and mathematical analyses were evaluated using Design Expert 7. The effects of the three variables were calculated, as well as their possible interactions on the BS and E24. The significance of each variable was evaluated using analysis of variance (ANOVA).

RESULTS AND DISCUSSION

BS are of considerable commercial interest in various commercial applications in the petroleum, pharmaceuticals, biomedical and food processing industries (Reis et al., 2013). Due to their beneficial properties such as biodegradability, BS were

proposed to replace chemical surfactants. However, BS production depends especially on the raw material cost, which represent about 10–30% of the global production cost (Cameotra and Makkar, 1998). Consequently, the choice of low-cost raw materials for the preparation of the microbial growth media is an important way to ensure the economy of the BS process. Interestingly, many strategies were used for economical BS production using selected bacteria and economic growth media (Fox and Bala, 2000; Makkar and Cameotra, 1999). In this context, a mixture design was applied to determine the optimum conditions for BS productions and to maximize the E24 by *A. migulanus* growing on media based on molasses supplemented with supernatant generated from boiled tuna by-product and with oligoelements. Molasses is a co-product of refining of sugar beets into sugar. The extensive use of molasses as carbon source is related to its low price compared to other sources, and the presence of several other compounds and vitamins which are valuable for microbial growth (Gaurav et al., 2014). Interestingly, fish by-product, which are an easily available substrates generated in large amount by the Tunisian industries, provide an excellent source for microbial growth media (especially nitrogen and minerals), which can be exploited in producing various high added value metabolites (Ben Rebah and Miled, 2013). The integration of both molasses and tuna-by-product in microbial growth media for BS production, can lower the bioprocess cost and reduce environmental problems associated with agro-waste materials and propose another environmental friendly disposal way.

Raw material composition

The composition of raw materials (molasses and supernatant generated by boiled tuna processing by-product) was determined (Table 1). There were significant differences (P < 0.05) in proteins, lipids, ash and carbohydrates contents between supernatant generated by boiled tuna processing by-product and molasses. Tuna by-product contained the highest protein, lipid and ash contents (46.41±2.42; 5.33±1.10% and 41.30±2.54 of total dry weight (w/dw), respectively). However, molasses showed the highest levels in carbohydrates (86.84±2.51%). Generally, fish processing by-product contain growth factors offering good potential as culture media for microbial growth (Ben Rebah and Miled, 2013; Dehghan-Noudeh et al., 2009). In order to enhance the soluble protein fraction and ash contents, various pre-treatment processes (heat treatment, chemical and enzymatic treatment, etc.) have been applied to fish wastes before being used as growth media (Ben Rebah et al., 2008; Huang et al., 2011; Poernomo and Buckle, 2002) As reported by Ben Rebah et al. (2013) applying heat treatment (100°C, 20 min) on fish by-product for microbial growth use, may has numerous advantages (simpler process, reduction of energy requirement, and consequently the cost production). Hence, the heat treatment allows the solubilisation of minerals contained in bones for tuna by-product (Ben Rebah and Miled, 2013; Ben Rebah et al., 2008). Furthermore, high temperature treatment may affect the quality of the boiled product, such as the structure and the solubility of proteins (Ben Rebah and Miled, 2013; Niamnuay, 2002; Poernomo and Buckle, 2002) allowing an enhancement of the alkali-soluble protein fraction as reported while treating shrimp by-product (Niamnuay et al., 2008). Although, fish processing waste may be considered as potential nitrogen source and salts, in some cases the presence of lipids in this waste may inhibit the microbial growth as reported by Ben Rebah et al. (2013).

Table 1 Chemical composition of molasses and tuna by-product; means of three replicates (% dry weight).

	Proteins	Lipids	Ash	Carbohydrates**
Molasses	2.27 ± 0.52	1.26 ± 0.36	9.63 ± 1.62	86.84 ± 2.51
Tuna by-product supernatant*	46.41 ± 2.42	5.33 ± 1.10	41.30 ± 2.54	6.96 ± 2.02

*Supernatants obtained after heat treatment (100 °C; 20 min) of raw materials.

**Carbohydrates were calculated by the difference [100% - (proteins + lipids + ash)].

Experimental design data and analysis of the models

The optimal conditions for BS production were predicted using the optimization function of the Design Expert software. To improve the economic competitiveness of microbial BS production, tuna-by-product and molasses based-growth media were optimized. Oligoelements solution was also added to the growth media. In this study, BS production and E24 were maximized by mixture proportions given in Table 2.

The response data (E24 and BS production) in Table 2 were converted into two polynomial equations with three independent variables. Consequently, the polynomial models describing the correlation between responses and variables were (Eq. 2-3):

$$Y_{E24(\text{in } \%)} = 49.12 X_1 + 62.55 X_2 + 67.10 X_3; \text{ with adjusted } R^2 = 0.545 \quad (\text{Eq. 2})$$

$$Y_{BS(\text{in g/l})} = 3.22 X_1 + 0.91 X_2 + 1.93 X_3 - 5.40 X_1 X_2 - 9.93 X_1 X_3 - 3.91 X_2 X_3 + 36.92 X_1 X_2 X_3; \text{ with adjusted } R^2 = 0.816 \quad (\text{Eq. 3})$$

Where Y_{E24} and Y_{BS} are the predicted responses of E24 and biosurfactant production, respectively. X_1 , X_2 and X_3 are the proportions of molasses, tuna by-product supernatant and oligoelements solution, respectively.

Table 2 Mixture design matrix with the observed and predicted values.

Run	Experimental Condition			E24 (%)		Biosurfactant (g/l)	
	Molasses (X_1)	Tuna by-product supernatant (X_2)	Oligoelement solution (X_3)	Observed	Predicted	Observed	Predicted
1	0.95	0.05	0	50	49.8	3.2	2.8
2	0.05	0.95	0	60	61.9	0.6	0.8
3	0.05	0.05	0.9	70	66.0	1.7	1.3
4	0.5	0.5	0	51	55.8	0.6	0.7
5	0.5	0.05	0.45	64.6	57.9	0.7	0.1
6	0.05	0.5	0.45	64	63.9	0.7	0.2
7	0.35	0.35	0.3	60	59.2	1.5	1.1
8	0.65	0.2	0.15	54	54.5	1.1	0.8
9	0.2	0.65	0.15	65	60.6	1.2	0.1
10	0.2	0.2	0.6	53	62.6	0.6	0.1
11	0.05	0.05	0.9	62	66.0	1.2	1.3
12	0.05	0.5	0.45	68	63.9	0.6	0.2
13	0.95	0.05	0	48	49.8	2.6	2.8
14	0.5	0.5	0	59	55.8	0.8	0.7
15	0.05	0.95	0	61	61.9	0.8	0.8

ANOVA was also performed (Table 3). The associated p -value was used to estimate whether F -value was large enough to indicate statistical significance. A p -value below 0.05 indicates that the model was statistically significant. As indicated in table 3 for both E24 and BS production, linear mixture components were significant model terms. The values of R^2 , a measurement for fitness of the

regressed Eq. 2 and Eq. 3 were 0.61 and 0.89, respectively. These results indicated that the experimental data were in a good agreement with predicted values.

Table 3 ANOVA and regression analysis of the model for E24 and biosurfactant production.

Source	Sum of Squares	Degrees of freedom	Mean Square	F-value	p-value	
E24						
Model	387.524	2	193.762	9.397	0.0035	significant*
Linear Mixture	387.524	2	193.762	9.397	0.0035	
Residual	247.425	12	20.619			
Lack of Fit	172.925	7	24.704	1.658	0.2988	not significant
Pure Error	74.500	5	14.900			
Cor Total	634.949	14				
R-Squared = 0.610						
Biosurfactant production						
Model	7.669	6	1.278	11.364	0.0015	significant*
Linear Mixture	4.268	2	2.134	18.970	0.0009	
X_1X_2	1.603	1	1.603	14.250	0.0054	
X_1X_3	2.224	1	2.224	19.768	0.0022	
X_2X_3	0.234	1	0.234	2.081	0.1871	
Residual	0.876	1	0.876	7.789	0.0235	
Lack of Fit	0.900	8	0.112			
Pure Error	0.550	3	0.183	2.618	0.1631	not significant
Cor Total	0.350	5	0.070			
R-Squared = 0.895						

*Statistically significant at 95% of confidence level

The regression coefficients for all terms in optimized models were analyzed. In the case of E24 (Eq.2), the effect of X_3 (67.10) was more important than that of X_2 (62.55) and X_1 (49.12). However, for BS production (Eq.3), the influence of X_1 (3.22) was more important than that of X_2 (0.91) and X_3 (1.93), indicating that the molasses proportion (X_1) was the main factor controlling the higher BS production. Positive coefficients for a three-component blend mean that the three components were complementary. This is the case of BS production when combining molasses

with tuna byproduct supernatant and oligoelements (Eq.3). Also, the fact that two-component blends have negative coefficients, means that the two components were non-complementary (Eq.3). This was the case of the interactions of X_1X_2 , X_1X_3 and X_2X_3 . The best way to predict the relationships between responses and the growth medium compositions is to analyze the contours diagrams or the three dimensional surface plot generated from the estimated models. The contours

diagrams (A) and response surface (B) of E24 and BS production were depicted in figure. 1 and 2, respectively.

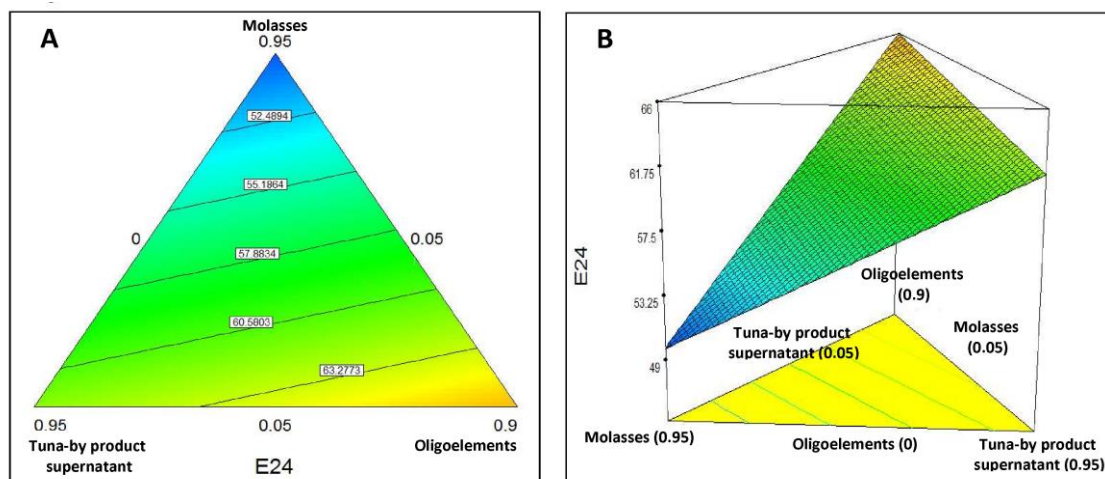


Figure 1 Contour diagrams (A) and response surface (B) for E24 resulted of growing *A. migulanus* as a function of the added molasses, tuna-by product supernatant and oligoelements.

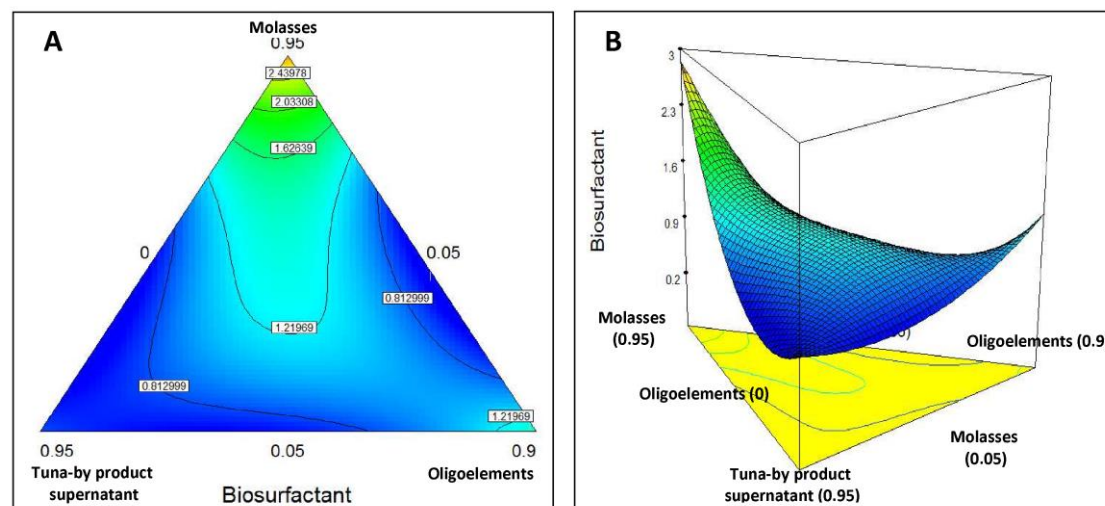


Figure 2 Contour diagrams (A) and response surface (B) for biosurfactant produced by *A. migulanus* as a function of the added molasses, tuna-by-product supernatant and oligoelements.

E24 decreased gradually with the added amount of molasses. Similarly, adding tuna-by-product supernatant reduced E24, but with lesser extent while compared to molasses effect. Interestingly, the addition of oligoelements (up to 90%) to the medium increased E24 and values remained between 50 and 70%. The variation of the E24 may be explained by the variation of the BS concentration in the culture medium or/and by the nature of BS morphology. According to Ron et al. (2002) low molecular weight BS effectively reduce the interfacial tensions, while the high molar mass polymers such as lipopeptides are less effective in reducing the interfacial tensions. Moreover, the E24 was evaluated using the culture supernatant and its composition may have an effect on the E24 value. Hence, the production of secondary metabolite and the remained nutrient form the growth medium could interfere with emulsion formation (Bonilla et al., 2005). Moreover, the morphology of BS can be significantly affected by pH variations, which may control the surface tension and dispersion rate (Shin et al., 2004). The ionic strength or salinity of the medium could also affect the process (Abouseoud et al., 2010).

BS production decreased progressively with the enhancement of tuna-by-product supernatant rate in the culture medium. This may be explained by the inhibition of the BS production which is related to the microbial growth. Lipids content in tuna-by-product may affect the bacterial growth and consequently the BS production as reported for other microorganisms cultivated in fish waste-based media (Vazquez, 2004). In contrast, it was reported that agroindustrial waste with high content of carbohydrates, or lipids meet the requirement for use as substrate for BS production (Makkar and Cameotra, 1999).

Generally, results indicated that molasses and tuna-by-product contain nutrients necessary to sustain the growth of *A. migulanus* and consequently the BS production. The positive effect of molasses may be explained by its higher carbohydrates and amino-acids contents. Slight addition of tuna-by-product supernatant may increase the BS production. However, an over addition of tuna supernatant decreases both BS production and E24 this may be related to the

unbalanced nutrients concentrations. The beneficial use of molasses as a carbon source supplemented with yeast extract, or other nitrogen source and some metal ions for BS production has been reported by many studies (Dubey and Juwarkar, 2001; Patel and Desai, 1997). However, according to Joshi et al. (2008), the only use of molasses without addition of nitrogen source, or metal supplements allow acceptable yield of BS production by Bacillus strains. It seems that BS production depends on the used species (having different nutrient requirements) and on molasses characteristics which vary depending on its origin and this may affect the microbial growth and the BS production. In this perspective, for example in the study of *P. Aeruginosa* strain (Dubey and Juwarkar, 2001), it was reported that an industrial waste based media should have optimum carbon, nitrogen, phosphorus and iron concentrations with C/N, C/P and C/Fe ratios suitable for maximum production of BS. Therefore, it is very important to determine in molasses and in fish by-product the specific factors, the nature of nitrogen-containing compounds such as the amino acid composition and the small-size peptides that might be vital factors for *A. migulanus* growth and BS production.

Optimization of mixing proportion for responses and validation of the model

The optimal conditions for E24 and BS production were predicted using the optimization function of the Design Expert software. The formulation of an economic and competitive medium and maximization of both emulsification index and biosurfactant production were satisfied by mixture proportions given in Table 4. These solutions provide E24 of $61.88 \pm 4.541\%$ and 2.4 ± 0.335 g/l of BS. Experiments were conducted under optimal conditions in order to assess the validity of regression models (Table 4). The result demonstrated that the experimental data were in good agreement with the predicted values, confirming the validity and the adequacy of the predicted models. Interestingly, in optimized media, no additional oligoelements were required. However, the addition of oligoelements considerably stimulated cell growth and BS production (Reis et

al., 2004). Indeed, in the present study, tuna-by-product and molasses were used as based media to the growth of *A. migulanus*. These two media contained an appreciable level of ash ($41.30 \pm 2.54\%$ and $9.63 \pm 1.62\%$, respectively) which

was generally correlated to the salt content. Therefore, oligoelements is provided by molasses or/and tuna-by-product media.

Table 4 Solutions for optimal conditions as generated by the Design Expert Software

Experimental Condition			Response			
Molasses (X ₁)	Nutrient source (mL)		Biosurfactant (g.L ⁻¹)		E24	
	Tuna by-product supernatant (X ₂)	Oligoelement solution (X ₃)	Observed value	Predicted Value	Observed value	Predicted value
95	5	0	2.95 ± 0.353	2.4 ± 0.335	-	-
5	95	0	-	-	62 ± 1.553	61.88 ± 4.541

CONCLUSION

In this study we show that molasses and tuna-by-product, non conventional substrates (agro-industrial by-product), can be used efficiently for BS production by *A. migulanus*. The BS production process using these materials is a relatively inexpensive and economic process, which can be easily adapted for various environmental applications. Moreover, we demonstrated that the mixture design methodology can be used to determine the optimum medium mixtures based on molasses and supernatant generated by boiling tuna-by-product, allowing to maximize BS production and E24. These studies will give insights into the potential of using industrial wastes. However, more investigations are needed to determine effects of others factors (temperature, pH, oxygenation, etc.) related to the bioprocess. Additionally the recent availability of the genome sequences of the strain used in this study and another strain of *A. migulanus* (Alenezi et al., 2015a, b) will help identify genes that control biosynthesis of BS and the regulatory mechanisms underlying their biosynthesis.

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