

PHYSICOCHEMICAL, FUNCTIONAL AND SENSORY PROPERTIES OF ACHA-TAMBA BASED OGI ENRICHED WITH HYDROLYSED SOY PEPTIDES

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ARTICLE INFO	ABSTRACT
Received 19. 7. 2019 Revised 12. 9. 2019 Accepted 23. 10. 2019 Published 3. 2. 2020	The Physicochemical, Functional and Sensory Properties of Acha-tamba based Ogi Enriched with hydrolyzed Soy Peptides were investigated. The proximate value moisture content increased with percentage inclusion of acha tamba and peptides additions (10.1-11.5) % Similar trend were observed in protein values (2.15-8.02) %, Ash (3.05-3.34) %, crude, fiber (7.05-10.6) % and carbohydrate content 65.9-69.2) % which had down tail trends on acha, tamba and peptides percentage inclusions. Water absorption capacity (1.07-
Regular article	1.24) g/ml oil absorption capacity (1.10-1.91) g/ml and swelling index (3.06-3.50) g/ml revealed increased content with material inclusions. The chemical properties of PH (4.27-4.6), Titratable acidity (0.88-0.97) and Total soluble solids were favored with material measurements inclusions. The comparison of PH (4.27-4.6), Titratable acidity (0.88-0.97) and Total soluble solids were favored with material measurements inclusions. The comparison of PH (4.27-4.6), Titratable acidity (0.88-0.97) and Total soluble solids were favored with material measurements inclusions.
	acha, tamba and soypeptides were more acceptable by panelists.
	Keywords: Physiochemical, Functional, Acha, Tamba, SovPeptides, Flour, Blends

INTRODUCTION

Ogi is a fermented cereal pudding traditionally prepared from maize, sorghum or millet (**Inyang and Idoko, 2006**). In many parts of Nigeria and Africa gelatinized ogi is called pap and predominantly used as a traditional infant weaning food as well as breakfast meal for many adults in Africa (**Inyang and Idoko, 2006**: **Ogodo** *et al.*, **2015**). It is also one of the recommended meals that growing children graduate from breast milk. Ogi (Pap) also known as mieliepap (Afrikaans for maize porridge) in South Africa or Sadza in Shona or Isitshwala in Isindebele language in Zimbabwe or phaletšhe in Botswana is a traditional porridge/polenta made from mielie-meal (ground maize. In Nigeria, it is called akamu amongst the Igbo, Ogi or Akamu amongst the Yorubas and Koko amongst the Hausas with a consistency similar to American pudding.

During Ogi processing, nutrients including protein and minerals are lost from the grains thereby reducing the nutritional quality adversely. To improve the nutritional value of ogi, researchers have fortified it with either plant protein (melon, okro, cowpea, and soybean) or animal protein sources (egg and milk). For this study, Acha-tamba ogi will be enriched with soy peptides to improve the depleted nutrients (**Omole** *et al.*, **2017**; **Ajanaku** *et al.*, **2017**).

In this research, the researcher is interested in using soybean peptides to determine if on application, can help improve the lost nutrients in ogi.

Acha (Fonio) is the term for two cultivated grains in the Digitaria genus which are notable crops in parts of West Africa. The grains are very small. The crops have C4 metabolisms and are medium in height. The crop has species like white

fonio, D. exilis, also called "hungry rice," which is the most important of a diverse group of wild and domesticated.

It has potential to improve nutrition, boost food security, foster rural development, and support sustainable use of the land. Fonio has continued to be important locally because it is both nutritious and one of the world's fastest-growing cereals, reaching maturity in as little as six to eight weeks. Another species is black fonio (Digitaria iburua) which is a similar crop grown in Nigeria, Niger, Mali, Guinea, Togo, and Benin, Ghana (Adoukonou-Sagbadja et. al., 2007).Fonio grains are also considered as the best tasting and nutritious of all grains with about 7% crude protein that is high in leucine (9.8%), methionine (5.6%) and value (5.8%). The grains are also reported to have high brewing and malting potentials (Vietmeyer et al., 2011).

Tamba (Eleusine coracana) or finger millet, is an annual herbaceous plant widely grown as a cereal crop in the arid and semiarid areas in Africa and Asia. It is a tetraploid and self-pollinating species probably evolved from its wild relative Eleusine africana. Tamba is native to the Ethiopian and Ugandan highlands. Interesting crop characteristics of finger millet are the ability to withstand cultivation at altitudes over 2000 meters above sea level, its favourable micronutrient contents (high iron and methionine content in particular), its high drought tolerance and the very long storage time of the grains (**Krishna, 2013**).

Tamba is especially valuable as it contains the amino acid methionine, which is lacking in the diets of hundreds of millions of the poor who live on starchy staples such as cassava, plantain, polished rice, or maize meal. Tamba can be ground and cooked into cakes, puddings or porridge. The grain is made into a fermented drink (or beer) in Nepal and in many parts of Africa (Nigeria). The straw from tamba is used as animal fodder. It is also used for a flavoured drink in festivals.

Soybean (Glycine max) is economically the most important bean in the world, and a potential source of bioactive peptides. It produces also the essential amino acid found in animal protein. To ensure a nutrient balancing in ogi produced, soybean peptide is used. Soybean Peptides is made from non-GMO isolated soy protein. It is a super amino acid that is used as a nutrient balancing supplement. Soybean Peptides is a white granule powder that is similar to sugar. This product can be used in beverage and dairy products (Onyeka and Dibia, 2002).. Ogi according to Onyeka and Dibia, (2002) has low nutritional attributes because of the loss of nutrients including protein and minerals that are present in the grains thereby affecting its nutritional quality adversely

By incorporating ogi with non-cereal plant materials such as soybean can improve its nutritional value. Energy-protein mal-nutrition has been one of the major health challenges experienced in many African societies including Nigeria (Ubesie et al., 2012). Ogi is highly consumed in many African societies as breakfast meal and children's substituted meal for breast milk and will be a laudable vehicle for nutrient enrichment for the reduction of malnutrition incidences. Acha and tamba flours are good ogi making alternative raw materials away from the traditional cereals (maize, sorghum and millet) and when enriched with soy peptides, will play a significant role in improving cereal based diets of Nigerians.Ogi made from fermented cereals, is known from research to be deficient in some nutrients such as protein, vitamins and minerals. Moreover, cereals have also been reported to be limited in essential amino acids (lysine and tryptophan with super essentiality), while oil seeds and legumes meals are rich in these essential amino acids. Thus, combining acha and tamba flours with addition of soy peptides will improve the nutritional value of the resulting flour blends for ogi production.

MATERIALS AND METHODS

Raw Material

Acha and tamba grains used in this research will be purchased from North Bank market in Makurdi, Benue State while soybean peptide will be obtained in a food and chemical shop at Benue Crescent Makurdi town, Benue-State. Both Acha and Tamba obtained will be processed into Ogi in the Food Science and technology laboratory, Federal University of Agriculture, Makurdi (UAM) which is also the place where most of the laboratory work on this research will be carried out.





Plate 1a

Raw-Material Preparations

Production of Acha Flour

Acha flour was prepared according to the procedure in Figure 1. Cream coloured acha was sorted and washed with tap water to separate stone and sand. The washed grains (2 kg) were steeped in tap water (5 L) for a period of 72 h at 28 \pm 2 °C in a covered plastic bucket. The steep water was decanted, and the fermented grains were washed and later wet milled. The resulting paste was sieved using muslin cloth (630 μ m mesh size). The filtrate was allowed to settle and ferment for 72 h to heighten partial solidification of the acha paste. The paste was decanted and dried in an oven at 60 °C for 24 h to obtain the powdery form

of the ogi. The cooled dried samples were dry milled, packaged in thick polythene bags and labelled appropriately (Ajanaku *et al.*, 2012).



Figure 1 Flow chart for the production of fermented Acha flour (Ojo and Enujiugha, 2016).

Production of Tamba Flour

Tamba flour was prepared according to the procedure in Figure 2. Tamba seeds were sorted and washed with tap water to separate stone and sand. The washed grains (2 kg) were steeped in tap water (5 L) for a period of 72 h at 28 ± 2 °C in a covered plastic bucket. The steep water was decanted, and the fermented grains were washed and later wet milled. The resulting paste was sieved using muslin cloth (630 µm mesh size). The filtrate was allowed to settle and ferment for 72 h to heighten partial solidification of the tamba paste. The paste was decanted and dried in an oven at 60 °C for 24 h to obtain the powdery form of the ogi. The cooled dried samples were dry milled, packaged in thick polythene bags and labelled appropriately (**Ajanaku** *et al.*,**2012**).



Blend Formulation

The mix proportion for the production of acha-tamba flour enriched with soybean peptide is presented in Table 1. Figure 4 depicts the flowchart of production.

 Table 1 Blend Formulation for production of acha-tamba flour enriched with soy peptides

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Blend	Yellow com	Acha	Tamba	Soy peptides	
	(YC)	flour	flour		
А	100	0	0	0	
В	0	88	10	2	
С	0	76	20	4	
D	0	64	30	6	

A = 100 % yellow corn (Control), B = 88 % acha + 10 % tamba + 2 % soy peptides, C = 76 % acha + 20 % tamba + 4 % soy peptides, D = 64 % acha + 30 % tamba + 6 % soy peptides, LSD = Least significant difference.



Figure 2 Flow chart for the production of fermented Tamba flour (Ojo and Enujiugha, 2016).

Production of Soybean Isolate

The principles used in the production of soy protein isolate are shown in Figure 3. Using defatted soy flour or flakes as the starting material, the protein, alkaline (2MNaOH) are first dissolved in water. Acid (2MHCl) is then precipitated. The resulting solution is then separated from the solid residue by centrifugation method. Finally, the protein is precipitated from the solution, and then separated and dried.



Figure 3 Production of soy protein hydrolysate from its isolates (Girgih *et al.*, 2011).

Figure 4 Flow chart for the production of acha-tamba based ogi enriched with soy peptides (Opara et al., 2012).

METHOD

Proximate Analysis

The association of official analytical chemist (**AOAC**, **1990**) procedure was used to determine the proximate composition of Acha-Tamba Ogi and Ogi enriched with soybean peptide. Tests carried out here are described below:

Determination of Crude Protein

Crude protein was determined by Kjeldahl method using Kjeltec TM model 2300, as described in Foss Analytical manual, AB, (2003). The method involved digestion of the sample at 420°C for 1 h to liberate the organically bound nitrogen in the form of ammonium sulphate. The ammonia in the digest ammonium sulphate was then distilled off into a boric and receiver solution and then titrated with standard hydrochloric acid. A conversion factor of 6.25 was used to convert from total nitrogen to percentage crude protein (AOAC, 2005).

Determination of Crude Fat Content

Crude fat was determined by the method of **AOAC** (2005). This was determined using a Soxtec System HT2 fat extractor. Crude fat was extracted from the sample with hexane and the solvent evaporated off to get the fat. The difference between the initial and final weight of the extraction cup was recorded as the crude fat content.

Determination of Crude Fibre Content

Five grams (5g) of each of the samples that were deflated (during fat analysis) were used in this determination. The defatted samples were each boiled in a 500ml flask containing 200ml of 1.25% H2SO4 solution under reflux for 30munites. When this time elapsed, the samples were washed with several portion of hot boiling water using a twofold muslin cloth to trap the residual particles. The residual particles in each case were carefully transferred qualitatively back to the flasks and 200ml of 1.25% NAOH solution was then added into each flask. Again, the samples were boiled for 30 minutes and washed as before with hot water. Then they were each carefully transferred into a

weighed crucible and then dried in a Genlab oven set at 105oc for 3hours. The dried samples were then transferred into desiccators where they cooled for about 20 minutes before being weighed again. After weighing they were transferred into a muffle furnace set at 550oc for 2 hours (until them ashed). Finally, they were cooled in desiccators and weighed again. The crude fiber content for each sample was calculated thus.

Percentage Moisture Content = $(W2 - W3)/(W1) \times 100/1$

Where W2= weight of crucible + sample after washing and drying in the oven, W3= weight of crucible + sample as ash and W1= weight of the original sample.

Determination of Moisture Content

Five grams of sample was weighed into a Petri-dish of known weight. The weighed sample was put into an oven pre-set at 110°C for 3 h. The sample was removed and cooled in a dessicator to room temperature and the weight was determined after which it was returned into the oven at 110°C for 30 min until constant weight was obtained: **AOAC** (2005).

Determination of Ash Content

Five grams of sample was weighed into a previously ignited and cooled silica dish. The dish was ignited gently first and then at 600°C for 3 h in a muffle furnace. The dish and its content were cooled in a dessicator and reweighed; the weight of the residue was recorded as ash content.

Determination of Carbohydrate Content

The carbohydrate content was estimated by subtracting the sum of percentage of moisture, fat, protein and ash contents from 100% according to **AOAC** (**1995**).

Functional Properties of Ogi

Determination of Bulk Density (BD)

Bulk Density was determined using the method described by Wang and Kinsella (**1976**) with slight modifications. 10 g of the test materials were placed in a 25 mL graduated cylinder and packed by gentle tapping the cylinder on the bench top ten times from a height of 5-8 cm. The final volume of the test material was recorded and expressed as g/ml_.

Bulk density
$$(g/ml) = \frac{\text{weight of sample(s) } (g/ml)}{\text{Volume of Sample } (ml)}$$

Determination of Swelling Index (SI)

Swelling Index was determined using the method described by **Takashi and Sieb** (**1988**) with slight modifications. It involves weighing 1 g of the sample into 50 mL centrifuge tube; 10 mL of distilled water was added and mixed gently. The slurry was heated in a water bath at temperatures of 60, 70, 80 and 90 °C for 30 min. On completion of 30 min, the tube containing the paste is centrifuged (0502-1 Hospibrand, USA) at $3500 \times g$ for 20 min. The supernatant was decanted immediately after centrifuging. The weight of the sediment was recorded. The moisture content of the sediment gel was used to determine the dry matter content of the gel. The parameters were used to calculate the swelling capacity.

Swelling Index =
$$\frac{\text{Change in volume of sample}}{\text{original weight of sample}}$$

Determination of Water Absorption Capacity (WAC)

Water absorption capacity (WAC) was determined by the method of **Cegla et al.** (1977) with slight modifications. 10 g of each formulation were weighed in a 100 mL beaker. A known volume (5 mL) of water was pipetted into the beaker, carefully stirred and allowed to equilibrate for one hour at room temperature (23-25°C). After complete water absorption, the sample was further treated with 0.01 mL water portion at 10 min interval before visual observation. The volume that gave a complete absorption of water (no visible free water) was recorded. Water absorption capacity was calculated as the ratio of maximum amount of water in grams absorbed by 100 g dry material.

Determination of Oil Absorption Capacity (OAC)

Oil absorption capacity (OAC) of each of the samples was determined by the method illustrated by **Appiah et al. (2011)** with slight modifications. A sample of 1 g was weighed into a previously weighed centrifuge tube (40 mL in volume) and 10 mL of pure Gino® oil was added into the sample in tube. The sample was mixed with 10 mL of pure Gino® oil for 60 s. The mixture was allowed to stand for 10 min at room temperature, centrifuged at 2000 × g for 30 min using a centrifuge (0502-1 Hospibrand, USA). The oil phase was carefully decanted and

the tube was allowed to drain at a 45° angle for 10 min and then weighed. OAC was expressed as percentage of the volume of oil absorbed by the sample.

Determination of Least Gelation Concentration (LGC)

Sample suspensions of 2 to 20% (w/v) were prepared in 5 mL distilled water in test tubes. The tubes containing the suspensions were then heated for 1 h in a boiling water bath. The tubes, after heating, were cooled rapidly in water at 4 °C for 2 h. Each tube was then inverted. The concentration at which the sample from the inverted test tube did not slip was taken as the LGC (**Sathe and Salunkhe, 1981**).

Determination of the Chemical Properties of Ogi

Chemical composition of the sample such as pH, Total titrable acidity and total soluble solid were determined using the methods of AOAC (**2005**). The changes in pH as the fermentation progressed were measured using a Metrohm 620 pH meter (MetrohmHerissau, Switzerland) with a reference glass electrode. The pH meter was calibrated prior to each reading using standard buffers (from the manufacturer). The Total Titrable Acidity (TTA) was determined by titrating 20 ml of the fermenting sample against 0.1 M NaOH to pH 8.30. The relative lactic acid content present was determined as percentage lactic acid on a dry matter basis.

Sensory Evaluation

The ogi powder was reconstituted and made into porridge by addition of equal amount of water to form slurry and then stirred with hot water at 100 oC under source of heat. The ogi porridge was evaluated for taste, appearance, thickness (consistency), aroma and overall acceptability by a 20 member panellist selected from the College of Food Technology, University of Agriculture Makurdi, Nigeria; based on familiarity and interest. The parameters were rated on a 9-point hedonic scale (1-9) where 9 was liked extremely and 1, disliked extremely data for each parameter were reported as means of 20 judgments. Analysis of variance computed using SPSS 15 for each sensory attribute and the Duncan multiple range tests was used to separate the means where significant difference existed (**Iwe, 2002**).

Statistical Analysis

All analytical determinations were conducted in duplicates. Means and standard deviations were calculated. Data obtained was subjected to analysis of variance (ANOVA). Where significant differences existed, Tukey's test was used in separating the means described by **Ihekoronye and Ngoddy (1985)**.

RESULTS AND DISCUSSION

Proximate composition of acha-tamba flour enriched with soy peptides functional Ogi

The proximate composition of acha-tamba flour for ogi production enriched with soy peptide is presented in Table 1. The result showed that yellow corn only, which served as the control (sample A) had the least moisture content of (10.06 %) when compared to the composite acha-tamba flour extended with different levels of soy peptides. All soy peptides extended samples exhibited higher moisture content than the control which ranged from 11.3-11.5% and decreased as the level of substitution of tamba for acha increased. The high moisture content in the blendedand extended samples could be attributed to the addition of soy peptides which has been reported to have a good water absorption capacity than the individual original samples hence more exposed bonding sites. In terms of keeping quality, sample A showed a superior quality over the rest of the samples because of its low moisture content.Similarly, for the ash content, the control sample A (yellow corn) had the least values (3.05 %) followed by sample D (3.30 %)while sample B had the highest moisture content of (3.34 %). There was an inverse relationship between the level of soy peptides substitution and the ash content. The ash content of the composite flours decreased as the levels tamba flour and soy peptides addition increased. The low ash content of the yellow corn in comparison with that found in the composite flours is attributed to the fact that yellow corn has been reported to have very little amount of mineral (Suri and Tanumihardjo, 2016), compared to acha and tamba. In addition, as the percentage of soy peptides increased in the mixture, the ash content reduced significantly. In contrast, the protein result showed an increase in protein content as the extension with tamba and soy peptides increased. The protein content in the extended composite flours ranged from 4.09 to 8.02% which was significantly (p<0.5) higher than the protein contained in the yellow corn (sample A), which exhibited the lowest protein value (2.15 %), The highest protein content recorded by sample D could be attributed to the high soy peptide inclusion in the flour mix which is rich in free amino acids. The result on the fat content as presented in Table 2 showed that yellow corn (sample A) had the highest fat content of (5.15 %) followed by sample B (4.57 %) with sample D

recording the lowest fat content (3.79%). This result has shown that, enriching samples with soy peptides due to its high protein content could have been responsible for the reduced fat content in the blends. The higher fat content in the control could make these composite flour products susceptible to oxidative rancidity and ultimately loss its sensory appeal to the consumer. The fiber content results showed that yellow corn (sample A) had the highest fiber content (10.56%) followed by sample B (9.65%) and sample D (7.65%) ranked least in fiber content. An inverse trend in fiber content was observed as the quantity of soy peptide increased in the flour blends. Fiber is important in enhancing bowel (Anderson *et al.*, 2009; Caligiuri, 2014). The carbohydrate content of flours showed that yellow corn (sample A) had the highest carbohydrate content of (69.02%) followed by B (66.93%) with sample D (65.95%) exhibiting the

lowest. Lowering of the carbohydrate content while improving the protein content as well as that of other essential nutrients was one the intention of this project work and in this study, the protein and ash contents were enhanced in the extended flour blends than in the control. In summary, the proximate results showed low moisture content of the flour blends which is desirable and an indication that these samples will be stable during storage. According to Adeyeye and Adejuyo (1994), the low moisture content of the samples would hinder the growth of micro-organism and increase the shelf life of the samples. Sample A had the highest fiber content. According to Norman and Joseph (1995), fiber has an important function in providing roughage or bulk that aids in digestion, softens stool and lowers plasma cholesterol level in the body.

Table 2 Proximate composition	n of Acha-Tamba flour enriched	with soy peptides for	Ogi production
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Sample	Moisture	Ash	Protein	Fat	Fibre	Cho	
	(%)	(%)	(%)	(%)	(%)	(%)	
А	10.1c±0.05	3.05b±0.04	2.15d±0.07	5.15a±0.07	10.6a±0.07	69.2a±0.00	
В	11.5a±0.01	3.34a±0.01	4.09c±0.01	4.57b±0.01	9.65b±0.13	66.9b±0.12	
С	11.4a±0.01	3.32a±0.01	$6.08b{\pm}0.04$	4.28c±0.03	8.65c±0.07	66.3c±1.8	
D	11.3b±0.01	3.30a±002	$8.02a{\pm}0.02$	3.79d±0.01	7.65d±0.00	65.9d±0.2	
LSD	0.08	0.03	0.12	0.12	0.23	0.92	

Values with different subscript within the same row are significantly different ($p \le 0.05$)

Key: A = 100 % yellow corn (Control), B = 88 % acha + 10 % tamba + 2 % soy peptides, C = 76 % acha + 20 %

tamba + 4% soy peptides, D = 64% acha + 30\% tamba + 6\% soy peptides, LSD = Least significant difference.

Functional properties of acha-tamba flour enriched with soy peptides

Results for the functional properties of the samples are presented in Table 3. Results showed that, bulk density of sample B was the highest (0.56 g/ml) which was slightly higher than that of samples C& D (0.55g/ml) which were similar but higher than that of sample A with the least bulk density (0.53) g/ml. The bulk density is generally affected by the particle size and density of the sample and is very important in determining the packaging requirement, material handling and application in wet processing in food industry. It is particularly useful in the specification of products, derived from size reduction or drying processes (Karuna et al., 1996). The lower the bulk density, the higher the amount of the blend particles that can bind together leading to high energy value. In addition, higher bulk density is desirable since it helps to reduce the paste thickness which is an important factor in convalescent and child feeding. (Onimara and Egbekun, 1998). Water absorption capacity (WAC) of the samples increased with increases in substitution. Sample D had the highest WAC (1.24 g/ml), followed by sample C (1.22 g/ml) and sample A recorded the least value of WAC (1.01 g/ml). According to Oyerekua and Adeyeye (2004), high water absorption capacity (WAC) is desirable for the improvement of mouth feel and viscosity reduction in food products. According to Afoadek and Sefa-Dedeh (2001), increased WAC in the blends might be due to the thickness of interfacial bi-layer model of protein to protein interaction and increases with increases in the soy peptides owing to its protein content. The oil absorption capacity (OAC) of both the control and extended samples varied in a similarfashion like the WAC. The OAC increased with substitution of acha and soy peptides with the extended samples having OACs in the range of 1.46 to 1.91% which were all significantly (p<0.05) higher than that of the control sample (1.10%). High OAC is known to improve palatability and chewibility. The swelling index (SI) result clearly showed that as the quantity of soy peptides increased in the sample blends, the SI also increased. Swelling index of the sample is an indicator of the water absorption index of the granules during heating (Loos et al., 1981). The control, sample A had the least SI (3.06%) while the extended flours had higher SI values which ranged from 3.35 to 3.50% which explains why these samples also had higher moisture content than the control. The results of the least gelation concentration (LGC) presented in Table 4.2 indicated that samples A and B had the highest and similar LGC of (6.00 %). Similarly, samples C and D had the least and similar LGC of (4.00 %). High level of least gelation capacity according to Ojo & Enujiugha (2016) means less thickening capacity of food which is the reason why yellow corn (sample A) was associated with the highest LGC and lowest moisture content.

Table 3 Functional	nroperties	of acha-tamba flo	ur enriched	with soy pentides
Table 5 Functional	properties	or actia-tamba no	ui ennicheu	with soy peptides

Sample	Bulk Density (g/ml)	WAC	OAC	SI	LGC	
		(%)	(%)	(v / v)	(%)	
А	0.53a±0.01	1.01c±0.0	1.10d±0.12	3.06a±0.06	6.00a±0.00	
В	0.56a±0.01	1.07b±0.01	1.46c±0.01	3.35a±0.01	6.00a±0.00	
С	0.55a±0.01	1.22a±0.02	1.66b±0.02	3.40a±0.07	$4.00b{\pm}0.00$	
D	0.55ab±0.01	1.24a±0.01	1.91a±0.01	3.50a±0.49	$4.00b{\pm}0.00$	
LSD	0.026	0.026	0.03	0.69	0.18	

Values with different subscript within the same row are significantly different ($p \le 0.05$)

Key: A = 100 % yellow corn (Control), B = 88 % acha + 10 % tamba + 2 % soy peptides, C = 76 % acha + 20 % tamba + 4 % soy peptides,

D = 64 % acha + 30 % tamba + 6 % soy peptides, LSD = Least significant difference

Chemical properties of acha-tamba flour enriched with soy peptides

Results for the chemical properties of the samples are presented in Table 4. Results showed that, sample B had the highest pH value of (4.46) followed by sample C (4.41), sample D (4.33) all of which were not significantly (p<0.05) different from that of sample A with the least pH value of (4.27). pH is important parameter in determining the acid factor which is an indicator of the rate of conversion of starch to dextrin. High level of pH in the samples is attributed to the presence of amino acid components in the samples which determines the

nutritional and functional quality of proteins which in turn plays several important roles in body physiology and development (**Omole, Ighodaro & Durosinolorun, 2017**). Sample A from all indication could prevent the growth and proliferation of spoilage and pathogenic bacteria. The total titrable acid (TTA) of the samples obtained indicated thatsample D had the highest TTA value of (0.97%) followed by sample C (0.96%) while sample A exhibited the lowest (0.88) value. Similar trend of results for the totalsoluble solid (TSS) indicated that, sample A had the highest TSS value of (9.00°Brix) followed by sample D (8.94° Brix), with sample B containing the lowest (8.81) TSS value.

Table 4 Chemical Properties of acha-tamba flour enriched wa	ith so	y peptides
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Sample	рН	TTA	TSS	
	(% citric acid)	(% lactic acid)	(°Brix)	
А	4.27a±0.37	0.88c±0.01	9.00a±0.01	
В	4.46a±0.01	$0.92b{\pm}0.02$	8.81ab±0.01	
С	4.41a±0.01	0.96a±0.11	8.86ab±0.11	
D	4.33a±0.01	0.97a±0.01	8.94b±0.01	
LSD	0.52	0.03	0.18	

Values with different subscript within the same row are significantly different ($p \le 0.05$)

Key: A = 100 % yellow corn (Control), B = 88 % acha + 10 % tamba + 2 % soy peptides, C = 76 % acha + 20 % tamba + 4 % soy peptides,

D = 64 % acha + 30 % tamba + 6 % soy peptides

LSD = Least significant difference.

Sensory evaluation of acha-tamba flour enriched with Soy peptides

Results for the sensory evaluation of the samples are shown in Table 5. Consumers' evaluation of the samples showed that, there were significant (p<0.05) differences in the attributes measured between all the samples. In terms of appearance (7.70), aroma (7.05) and texture (7.50), the control was most preferred when compared to the extend samples whose ranges for these attributes were 6.30 to 6.65; 5.80 to 6.63 and 6.65 to 7.20, respectively. While there were no significant difference in appearance of the extended samples sample A had the highest mean score for appearance (7.70). Evaluation of aroma of the samples indicated showed there were no significant differences in the aroma between the extended samples and the control sample A although it had the highest mean scores for aroma of (7.05). A similar trend of results were obtained for texture of the samples as there were no significant differences among samples except that

the texture of the control sample was ranked highest (7.50) and the mean scores for texture decreased with extension with tamba flour and soy peptides. The results have shown that, at the introduction of soy peptides in the blends, there was a gradual change in texture of the samples. In contrast, to the other sensory attributes measured, the taste of the extended samples B & C (7.60 & 7.50) were preferred to that of the control sample A (7.10) but taste generally decreased with level of extension. Finally, the mean score for the overall acceptability showed that sample A had the highest mean score of (7.55). There was no significant difference at ($p \le 0.05$) in the overall acceptability among samples B and C with mean values 7.25 and 7.10, respectively while sample D had the lowest mean values of 5.85 indicating that the samples with moderate inclusion of the soy peptides (B & C) were acceptable and like almost like the control sample.

 Table 5 Sensory evaluation of acha-tamba flour enriched with soy peptides

Sample	Appearance	Aroma	Texture	Taste	Overall Acceptability	
А	7.70a±0.80	7.05a±1.39	7.50a±0.82	7.10a±1.41	7.55a±1.09	
В	6.65b±1.46	6.63ab±1.73	7.20a±1.47	7.60a±1.35	7.25b±1.51	
С	6.55b±1.70	6.55ab±1.82	7.15a±1.72	7.50a±1.93	7.10b±1.88	
D	6.30b±1.56	5.80b±1.57	6.65a±1.53	5.75b±2.02	5.85b±1.95	
LSD	0.89	1.03	0.89	1.07	1.04	

Values with different subscript within the same row are significantly different ($p \le 0.05$)

Key: A = 100 % yellow corn (Control), B = 88 % acha + 10 % tamba + 2 % soy peptides, C = 76 % acha + 20 % tamba + 4 % soy peptides,

D = 64 % acha + 30 % tamba + 6 % soy peptides, LSD = Least significant difference.

CONCLUSION

The study showed that there was significant (p<0.05) improvement in the nutrient quality of acha-tamba ogi extended with soy peptides especially in the content of protein and ash. The functional properties (BD, WAC, SI & OAC) of the acha-tamba ogi enriched with soy peptides were enhanced in comparison to the 100% yellow maize only ogi except for the LGC in which the control showed superiority. The 100% yellow maize only control exhibited the lowest pH value (4.27) when compared to the higher range (4.33-4.46) shown by the acha-tamba ogi samples which is good keeping attribute. Conversely, the acha-tamba ogi samples possessed higher values of both TTA and TSS than the control sample. The sensory evaluation scores indicated that sample B (88% Acha + 10% Tamba + 2%Soy) was most acceptable for all measured attributes among the extended ogi samples, however, the 100% yellow maize only showed the best scores for these attributes.

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